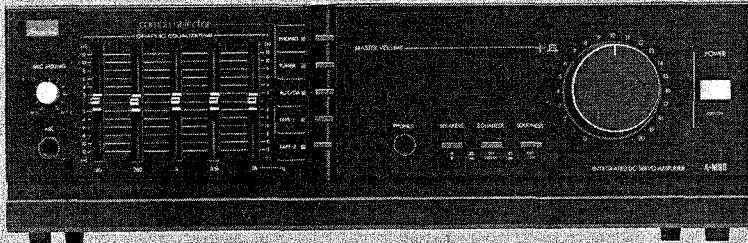


SERVICE MANUAL

INTEGRATED SERVO AMPLIFIER

SANSUI A-M90

(Black Model)



NOTE

A-M90 (Black Model) is additional models which external appearances are different from those of A-M99. This manual contains OTHER PARTS LIST, PACKING LIST and ACCESSORY LIST in which changed parts are printed with bold-face.

For other parts list, refer to A-M99 service manual previously issued.

•SPECIFICATIONS

Power output

Min. RMS, both channels driven, from 20 to 20,000 Hz with no more than 0.07% total harmonic distortion.

70 watts per channel into 8 ohms.

Load impedance 8 ohms

Total harmonic distortion less than 0.07% at or below rated min. RMS power output

Frequency response (at 1 watt)

10 to 60,000 Hz / +0.5 dB

-2 dB

RIAA curve deviation (PHONO, 30 Hz to 20 kHz)

+0.5 dB -0.5 dB

Input sensitivity and impedance (1 kHz, for rated power output)

PHONO 2.5 mV/47 kilohms

(Max. input capability: 150 mV at 1 kHz, less than 0.5% total

harmonic distortion)

TUNER, TAPE PLAY (1, 2), AUX/DA

..... 150 mV/47 kilohms

MIC 0.5 mV/10 kilohms

Output level (1 kHz)

TAPE REC 150 mV into 47 kilohms

Signal to noise ratio (short-circuit, A-network)

PHONO 72 dB

TUNER, TAPE PLAY (1, 2), AUX/DA

..... 100 dB

Power requirements

Power voltage 120/220/240 V (50/60 Hz)

For U.S.A. & Canada

..... 120 V (60 Hz)

Power consumption 230 watts 280 VA Rated

350 watts Maximum

Dimensions

345 mm (13-5/8") W

111 mm (4-3/8") H

234 mm (9-1/4") D

Weight

5.4 kg (11.9 lbs.) net

6.2 kg (13.7 lbs.) packed

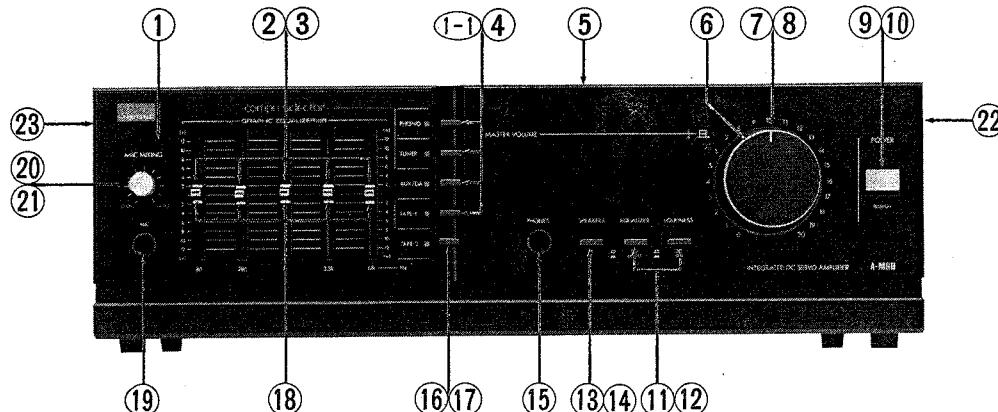
* Design and specifications subject to change without notice for improvements.

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SANSUI ELECTRIC CO., LTD.

1. OTHER PARTS

•Front View



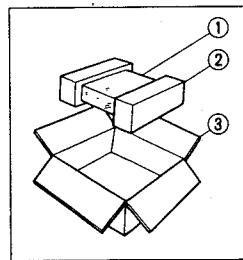
Parts List

Parts No.	Stock No.	Description
1	47560700	Front Panel Ass'y (with Push Knob 1-1, PHONO-TUNER-AUX/DA-TAPE)
2	47380300	Slide Knob, GRAPHIC EQUALIZER
3	46834600	250kΩ×2 Slide V.R., GRAPHIC EQUALIZER
4	46396700	Push SW., PHONO-TUNER-AUX/DA-TAPE-1
5	47560400	Bonnet (XX, UL, CSA)
	47560500	Bonnet (EU, BS, AS)
6	47557200	Knob, MASTER VOLUME (Right)
7	47557100	Knob, MASTER VOLUME (Left)
8	46555900	150kΩ(B)×2 V.R., MASTER VOLUME
9	47157800	Push Knob, POWER
△10	46364300	Push SW., POWER
11	47560300	Push Knob, LOUDNESS-EQUALIZER

Parts No.	Stock No.	Description
12	46556400	Push SW., LOUDNESS-EQUALIZER
13	47538200	Push Knob, SPEAKERS
14	46361000	Push SW., SPEAKERS
15	24306200	Jack, PHONES
16	47560200	Push Knob, TAPE-2
17	46556300	Push SW., TAPE-2
18	46176900	L.E.D TLS-123 (Red), GRAPHIC EQUALIZER or 46470200 L.E.D SEL2210S (Red), GRAPHIC EQUALIZER
19	46838700	Jack, MIC
20	07779920	Knob, MIC
21	46834700	20kΩ(A) V.R., MIC
22	47491000	Side Panel (Right)
23	47490910	Side Panel (Left)

2. PACKING LIST

Parts No.	Stock No.	Description
1	09453300	Vinyl Cover
2	47187630	Styrofoam Packing
3	47558100	Carton Case



3. ACCESSORY LIST

Parts No.	Stock No.	Description
	46952400	Operating Instruction
	46953700	Operating Sheet

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SANSUI ELECTRIC CO., LTD.:

SANSUI ELECTRONICS CORPORATION:

SANSUI ELECTRONICS (U.K.) LTD.:

SANSUI ELECTRONICS G.M.B.H.:

14-1, Izumi 2-chome, Suginami-ku, Tokyo 168 Japan

PHONE: (03) 324-8891/TELEX: 232-2076 (International Division)

1250 Valley Brook Ave. Lyndhurst, N.J. 07071 U.S.A.

17150 South Margay Ave. Carson, California 90746 U.S.A.

3036 Koapaka Street. Honolulu, Hawaii 96819 U.S.A.

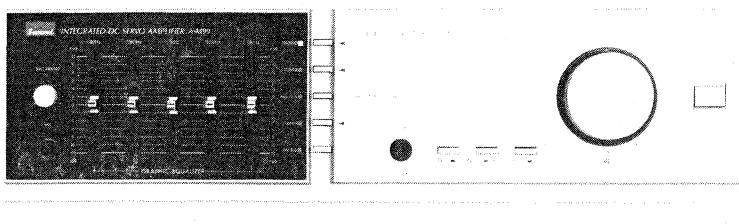
Unit 10A, Lyon Industrial Estate, Rockware Avenue, Greenford, Middle UB6, OAA, England

Pau Ehrich Strasse 8, 6074 Rödermark 2, West Germany

SERVICE MANUAL

INTEGRATED SERVO AMPLIFIER

SANSUI A-M99



• Specifications

Power output

Min. RMS, both channels driven, from 20 to 20,000 Hz with no more than 0.07% total harmonic distortion.

70 watts per channel into 8 ohms.

Load impedance..... 8 ohms

Total harmonic distortion..... less than 0.07% at or below rated min. RMS power output

Frequency response (at 1 watt)..... 10 to 60,000 Hz/+0.5 dB, -2 dB

RIAA curve deviation (PHONO, 30 Hz to 20 kHz)..... +0.5 dB, -0.5 dB

Input sensitivity and impedance (1 kHz, for rated power output)

PHONO..... 2.5 mV/47 kilohms
(Max. input capability: 150 mV at 1 kHz, less than 0.5% total harmonic distortion)

TUNER, TAPE PLAY (1, 2), AUX/DA..... 150 mV/47 kilohms

MIC..... 0.5 mV/10 kilohms

Output level (1 kHz)

TAPE REC..... 150 mV into 47 kilohms

Signal to noise ratio (short-circuit, A-network)

PHONO..... 72 dB

TUNER, TAPE PLAY (1, 2), AUX/DA..... 100 dB

Power requirements

Power voltage..... 120/220/240 V (50/60 Hz)

For U.S.A. & Canada 120 V (60 Hz)

Power consumption..... 230 watts 280 VA Rated
350 watts Maximum

Dimensions..... 345 mm (13-5/8") W
111 mm (4-3/8") H
234 mm (9-1/4") D

Weight..... 5.4 kg (11.9 lbs.) net
6.2 kg (13.7 lbs.) packed

* Design and specifications subject to change without notice for improvements.

CAUTION

1. Parts identified by the symbol on the schematic diagram and the parts list are critical for safety. Use only replacement parts that have critical characteristics recommended by the manufacturer.
2. Make leakage-current or resistance measurements to determine that exposed parts are acceptably insulated from the supply circuit before returning the appliance to the customer.

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CAUTION

1. The symbols, UL, CSA, BS, UK, EU, AS and XX on the parts list and the schematic diagram mean followings respectively.

UL..... Manufactured for U.S.A market.
 (Underwriters Laboratories approved model.)
 CSA Manufactured for Canadian market.
 BS, UK Manufactured for United Kingdom market.
 EU Manufactured for European market.
 AS..... Manufactured for Australian market.
 XX..... Standard Version.
 NON MARK Common Parts.

2. Some printed circuit boards are not supplied as the assembled. To separate these in this service manual, the stock No's are not indicated at the ends of the board names. However, the individual parts on the circuit boards are provided by orders.

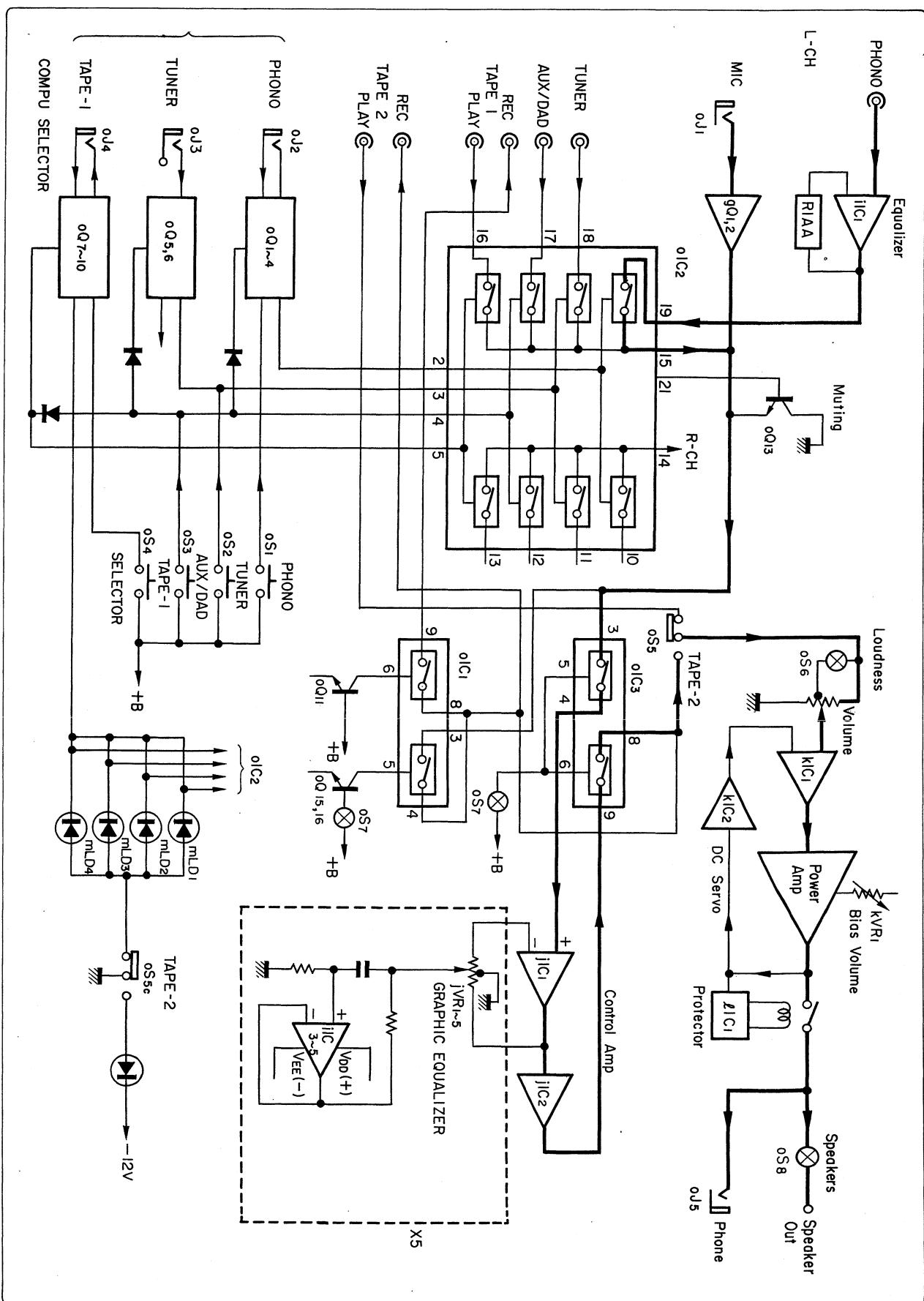
3. Since some of capacitors and resistors are omitted from parts lists in this service manual, refer to the Common Parts List for capacitors & resistors, which was issued on February 1983.

4. Abbreviations in this service manual are as follows.

•Abbreviations List

C.R.	: Carbon Resistor	E.B.	: Bi-Polar Electrolytic Capacitor
S.R.	: Solid Resistor	E.B.L.	: Low Leak Bi-Polar Electrolytic Capacitor
Ce.R.	: Cement Resistor	Ta.C.	: Tantalum Capacitor
M.R.	: Metal Film Resistor	F.C.	: Film Capacitor
F.R.	: Fusing Resistor	M.P.	: Metallized Paper Capacitor
N.I.R.	: Non-Inflammable Resistor	P.C.	: Polystyrene Capacitor
A.R.	: Array Resistor	G.C.	: Gimmic Capacitor
C.C.	: Ceramic Capacitor	A.C.	: Array Capacitor
C.T.	: Ceramic Capacitor, Temoerature Compensation	V.R.	: Variable Resistor
E.C.	: Electrolytic Capacitor	S.V.R.	: Semi Variable Resistor
E.L.	: Low Leak Electrolytic Capacitor	SW.	: Switch

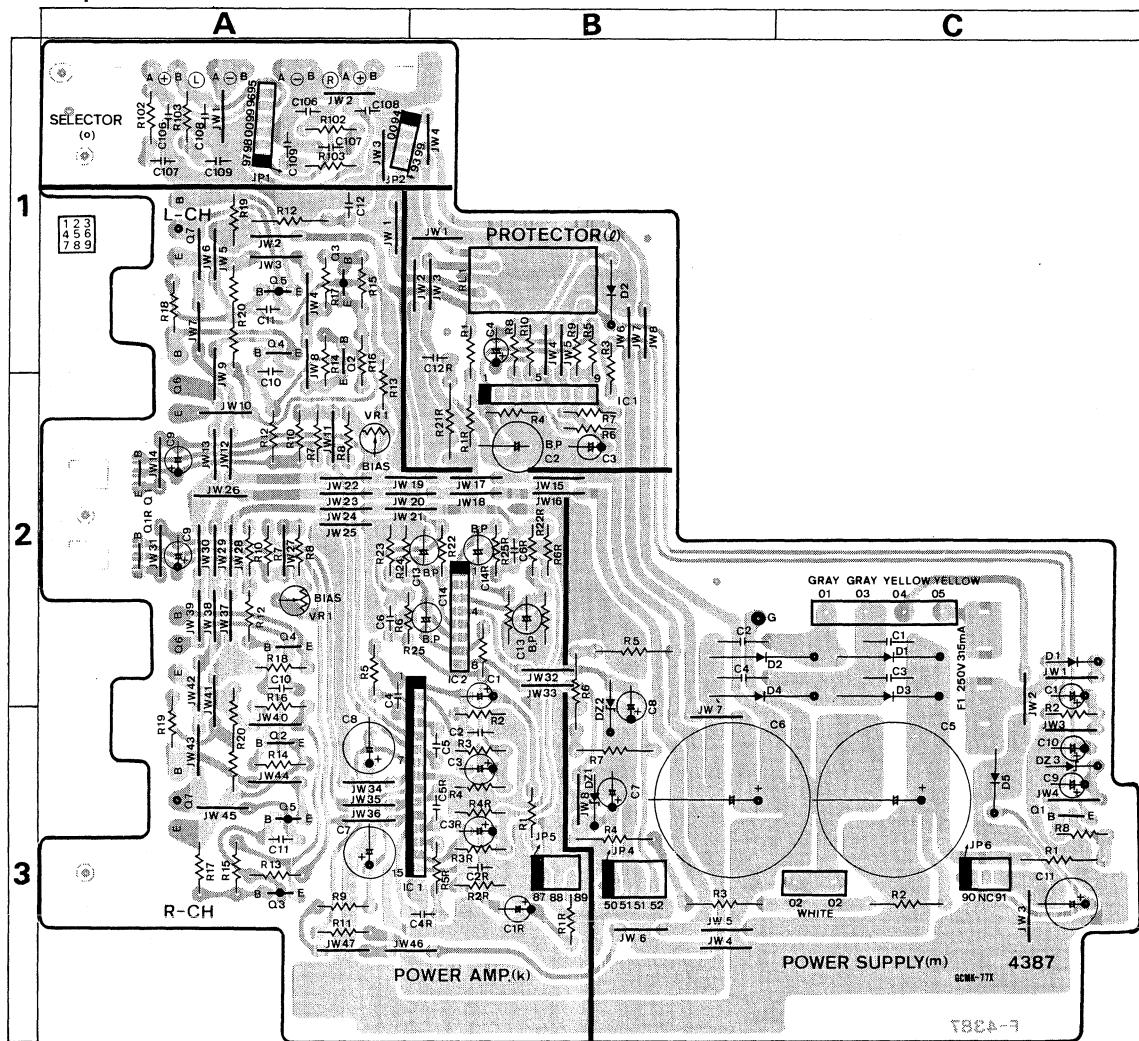
1. BLOCK DIAGRAM



2. PARTS LOCATION & PARTS LIST

2-1. F-4387 Power Amp. Circuit Board (Stock No. 00769501)

Component Side



Parts List

Parts No.	Stock No.	Description
• Transistor		
▲ kQ1	03067401	2SC1845
kQ2	46367101	2SC2603
	or 46367301	2SC2458
kQ3	46367001	2SA1115
	or 46367201	2SA1048
▲ kQ4	07206401	2SD600K
▲ kQ5	07206301	2SB631K
▲ kQ6	46085301	2SC2581
▲ kQ7	46085401	2SA1106
• IC		
kIC1	46921800	STK3082-2A
kIC2	46147700	M5218L
▲ KR9	00135300	47Ω 1/2W N.I.R.
▲ KR11	00130900	100Ω 1/2W N.I.R.
▲ KR12	00135300	47Ω 1/2W N.I.R.
▲ KR13	00135300	47Ω 1/2W N.I.R.
▲ KR14	00130900	100Ω 1/2W N.I.R.
▲ KR15	00130900	100Ω 1/2W N.I.R.
▲ KR16	00133000	220Ω 1/2W N.I.R.
▲ KR17	00133000	220Ω 1/2W N.I.R.
▲ KR18	00132000	150Ω 1/2W N.I.R.
▲ KR19	00132000	150Ω 1/2W N.I.R.
▲ KR20	00091700	0.33Ω×2 5W, Ce.R.
▲ KR21	46241200	10Ω 1W N.I.R.

Parts List

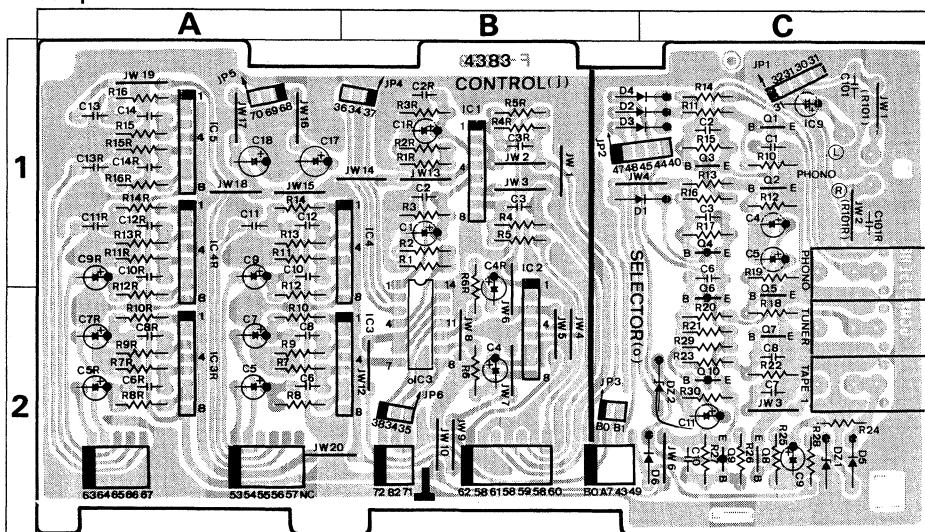
Parts No.	Stock No.	Description
kC12	08451000	10 μ F 16V E.B.
kC13	08450900	4.7 μ F 16V E.B.
kVR1	46633700	1k Ω S.V.R., Bias Volume
• IC		
IIC1	46207600	TA7317P
• Diode		
ID1	03117600 or 46086000	1S2473T77 1S1588TP-3
ID2	03117700	10E-2
IC2	08460200	220 μ F 6.3V E.B.
IRL1	46254900	Relay AP24D2
• Transistor		
<u>A</u> mQ1	03067401	2SC1845
• Diode		
<u>A</u> mD1	03115300	30D2
<u>A</u> mD2	03115300	30D2
<u>A</u> mD3	03115300	30D2
<u>A</u> mD4	03115300	30D2
<u>A</u> mD5	03117700	10E-2

Parts List

Parts No.	Stock No.	Description
•Zener Diode		
mDZ1	03170300	RD12FB
mDZ2	03170300	RD12FB
mDZ3	46116000	05Z24-Y
▲ mR1	46243400	680Ω 1W N.I.R.
▲ mR2	46624700	220Ω 2W N.I.R.
▲ mR3	46624700	220Ω 2W N.I.R.
▲ mR4	46624700	220Ω 2W N.I.R.
▲ mR5	46624700	220Ω 2W N.I.R.
▲ mR6	46624700	220Ω 2W N.I.R.
▲ mR7	46624700	220Ω 2W N.I.R.

Parts List

Parts No.	Stock No.	Description
mC1	08680400	0.01μF 500V C.C.
mC2	08680400	0.01μF 500V C.C.
mC3	08680400	0.01μF 500V C.C.
mC4	08680400	0.01μF 500V C.C.
mC5	08301800	6800μF 63V E.C.
mC6	08301800	6800μF 63V E.C.
▲ mF1	46201000	Fuse 315 mA 250V (XX, UL, CSA)
▲	07184200	Fuse 315 mA 250V (EU, BS, AS)
	46364100	8P Speaker Terminal

2-2. F-4383 Control & Compu Selector Circuit Board (Stock No. 00769101)**Component Side****Parts List**

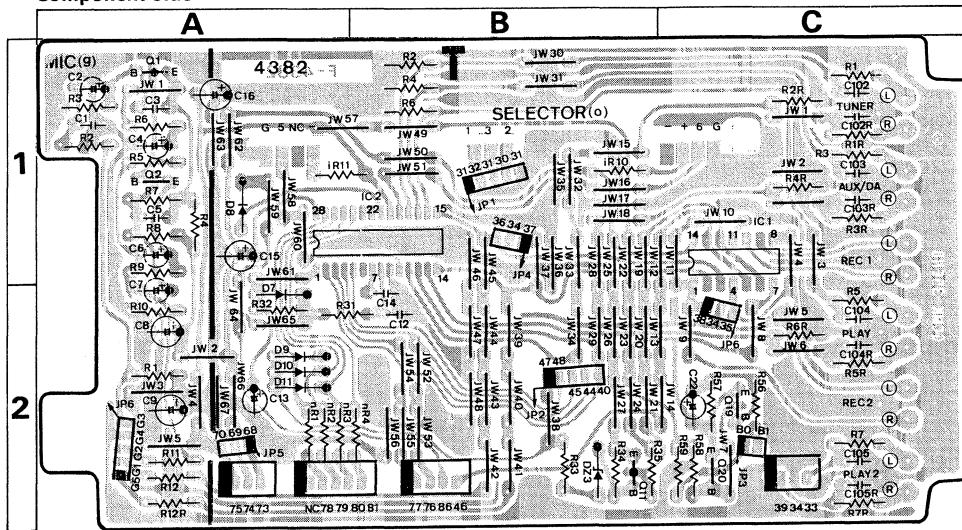
Parts No.	Stock No.	Description
•IC		
jIC1	46147700	M5218L
jIC2	46147700	M5218L
jIC3	46147700	M5218L
jIC4	46147700	M5218L
jIC5	46147700	M5218L
•Transistor		
oQ1	46367101	2SC2603
	or 46367301	2SC2458
oQ2	46367101	2SC2603
	or 46367301	2SC2458
oQ3	46367101	2SC2603
	or 46367301	2SC2458
oQ4	46367001	2SA1115
	or 46367201	2SA1048
oQ5	46367101	2SC2603
	or 46367301	2SC2458
oQ6	46367001	2SA1115
	or 46367201	2SA1048
oQ7	46367101	2SC2603
	or 46367301	2SC2458
oQ8	46367101	2SC2603
	or 46367301	2SC2458
oQ9	46367001	2SA1115
	or 46367201	2SA1048
oQ10	46367001	2SA1115
	or 46367201	2SA1048

Parts List

Parts No.	Stock No.	Description
•IC		
oIC3	46255000	LC4066BH
•Diode		
oD1	03117600	1S2473T77
	or 46086000	1S1588TP-3
oD2	03117600	1S2473T77
	or 46086000	1S1588TP-3
oD3	03117600	1S2473T77
	or 46086000	1S1588TP-3
oD4	03117600	1S2473T77
	or 46086000	1S1588TP-3
oD5	03117600	1S2473T77
	or 46086000	1S1588TP-3
oD6	03117600	1S2473T77
	or 46086000	1S1588TP-3
•Zener Diode		
oDZ1	46111200	05Z 5.1-Y
oDZ2	46114200	05Z13-Y
oJ2	46547200	Mini Jack, PHONO
oJ3	46547200	Mini Jack, TUNER
oJ4	46547200	Mini Jack, TAPE-1
	46438100	2P Input Terminal, PHONO

2-3. F-4382 Input Selector SW & MIC AMP. Circuit Board (Stock No. 00769001)

Component Side



Parts List

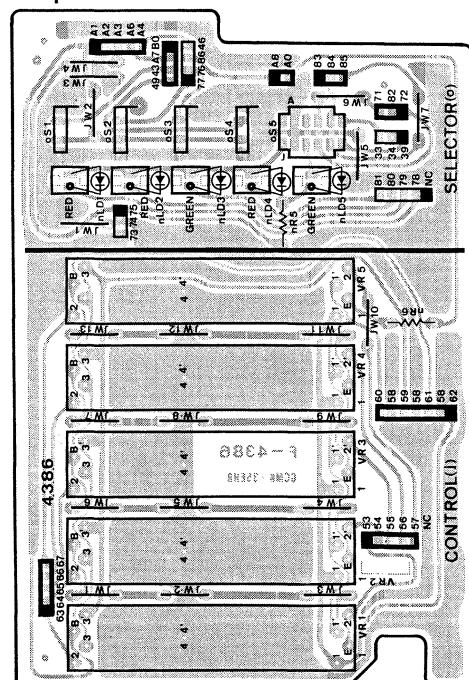
Parts No.	Stock No.	Description
• Transistor		
gQ1	46581601	2SA992
gQ2	46577801	2SC2320L
oQ11	46367201 or 46367001	2SA1048 2SA1115
• IC		
oIC1	46255000	LC4066BH
oIC2	46394800	LC7815H

Parts List

Parts No.	Stock No.	Description
• Diode		
oD7	03117600	1S2473T77
or 46086000	03117600	1S1588TP-3
oD8	03117600	1S2473T77
or 46086000	03117600	1S1588TP-3
oD9	03117600	1S2473T77
or 46086000	03117600	1S1588TP-3
oD10	03117600	1S2473T77
or 46086000	03117600	1S1588TP-3
oD11	03117600	1S2473T77
or 46086000	03117600	1S1588TP-3
oD23	46114200	05Z13-Y7
46363900	46363900	6P Input Terminal

2-4. F-4386 Function Switch Circuit Board (Stock No. 00769401)

Component Side

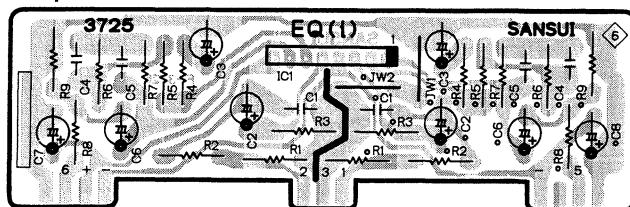


Parts List

Parts No.	Stock No.	Description
jVR		
jVR1	46834600	250kΩ Slide V.R., 80Hz
jVR2	46834600	250kΩ Slide V.R., 280Hz
jVR3	46834600	250kΩ Slide V.R., 1 kHz
jVR4	46834600	250kΩ Slide V.R., 3.5 kHz
jVR5	46834600	250kΩ Slide V.R., 12 kHz
• LED		
nLD1	46176900	TLS-123
or 46470200	46176900	SEL2210S
nLD2	46176900	TLS-123
or 46470200	46176900	SEL2210S
nLD3	07250900	TLG123A
46470300	46470300	SEL2410E
nLD4	46176900	TLS-123
or 46470200	46176900	SEL2210S
nLD5	07250900	TLG-123A
or 46470300	46470300	SEL2410E
oS1	46396700	Push SW., PHONO
oS2	46396700	Push SW., TUNER
oS3	46396700	Push SW., AUX/PAD
oS4	46396700	Push SW., TAPE-1
oS5	46556300	Push SW., TAPE-2

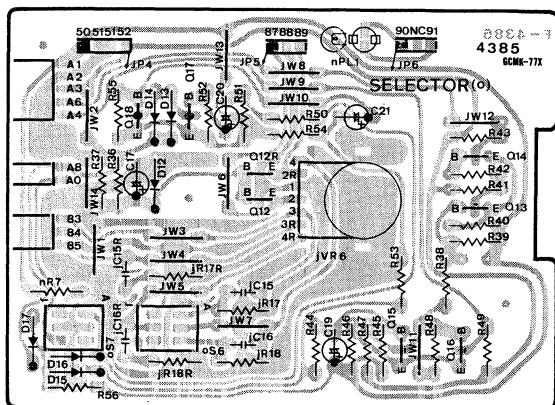
2-5. F-3725 EQ. Amp. Circuit Board

Component Side



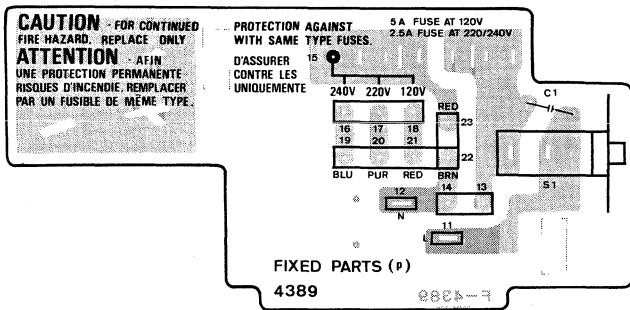
2-6. F-4385 Master Volume Circuit Board

Component Side



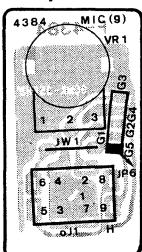
2-7. F-4389 Voltage Selector Circuit Board

Component Side



2-8. F-4384 MIC Volume Circuit Board

Component Side



Parts List

Parts No.	Stock No.	Description
gVR1	46834700	20kΩ, V.R., MIC Level
oJ1	46838700	MIC Jack

Parts List < F-3725 >

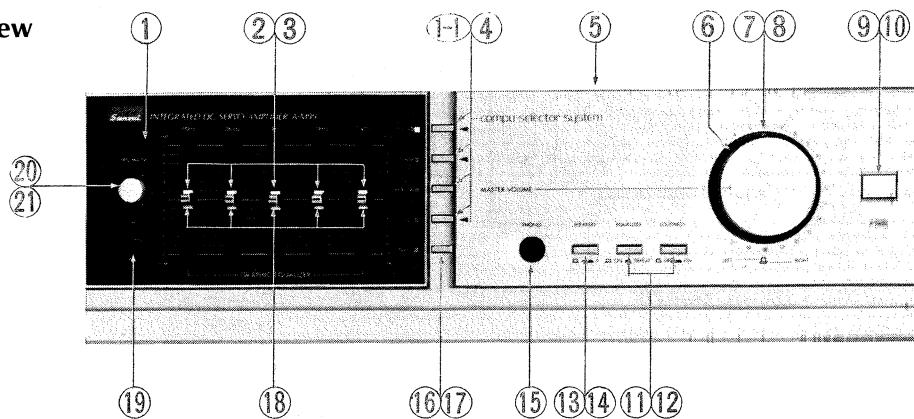
Parts No.	Stock No.	Description
•IC iC1	46078900	M5218L

Parts List < F-4385 >

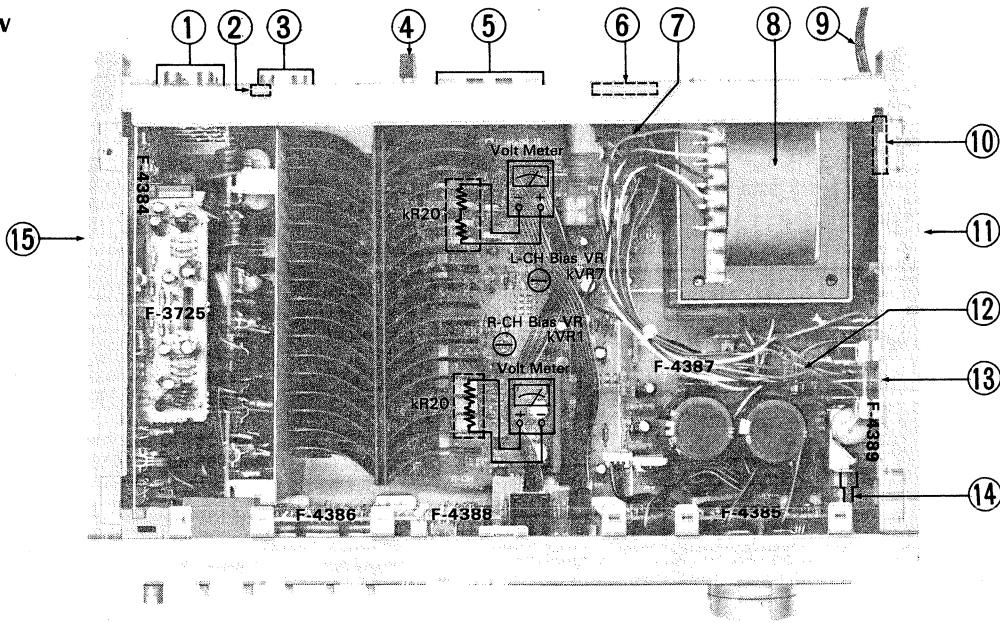
Parts No.	Stock No.	Description
jVR6	46555900	150kΩ 3B×2, VOLUME
•Transistor oQ12	46367301	2SC2458
oQ13	46367101	2SC2603
oQ14	46367201	2SA1048
oQ15	46367001	2SA1115
oQ16	46367201	2SA1048
oQ17	46367001	2SA1115
oQ18	46367201	2SA1048
or 46367000	2SA1115	
•Diode oD12	03117600	1S2473T77
oD13	or 46086000	1S1588TP-3
oD14	03117600	1S1473T77
oD15	or 46086000	1S2473T77
oD16	03117600	1S2473T77
oD17	or 46086000	1S1588TP-3
oD18	03117600	1S2473T77
oD19	or 46086000	1S1588TP-3
oD20	03117600	1S2473T77
oD21	or 46086000	1S1588TP-3
oD22	03117600	1S2473T77
oD23	or 46086000	1S1588TP-3
oD24	03117600	1S2473T77
oD25	or 46086000	1S1588TP-3
oD26	03117600	1S2473T77
oD27	or 46086000	1S1588TP-3
oD28	03117600	1S2473T77
oD29	or 46086000	1S1588TP-3
oD30	03117600	1S2473T77
oD31	or 46086000	1S1588TP-3
oD32	03117600	1S2473T77
oD33	or 46086000	1S1588TP-3
oD34	03117600	1S2473T77
oD35	or 46086000	1S1588TP-3
oD36	03117600	1S2473T77
oD37	or 46086000	1S1588TP-3
oD38	03117600	1S2473T77
oD39	or 46086000	1S1588TP-3
oD40	03117600	1S2473T77
oD41	or 46086000	1S1588TP-3
oD42	03117600	1S2473T77
oD43	or 46086000	1S1588TP-3
oD44	03117600	1S2473T77
oD45	or 46086000	1S1588TP-3
oD46	03117600	1S2473T77
oD47	or 46086000	1S1588TP-3
oD48	03117600	1S2473T77
oD49	or 46086000	1S1588TP-3
oD50	03117600	1S2473T77
oD51	or 46086000	1S1588TP-3
oD52	03117600	1S2473T77
oD53	or 46086000	1S1588TP-3
oD54	03117600	1S2473T77
oD55	or 46086000	1S1588TP-3
oD56	03117600	1S2473T77
oD57	or 46086000	1S1588TP-3
oD58	03117600	1S2473T77
oD59	or 46086000	1S1588TP-3
oD60	03117600	1S2473T77
oD61	or 46086000	1S1588TP-3
oD62	03117600	1S2473T77
oD63	or 46086000	1S1588TP-3
oD64	03117600	1S2473T77
oD65	or 46086000	1S1588TP-3
oD66	03117600	1S2473T77
oD67	or 46086000	1S1588TP-3
oD68	03117600	1S2473T77
oD69	or 46086000	1S1588TP-3
oD70	03117600	1S2473T77
oD71	or 46086000	1S1588TP-3
oD72	03117600	1S2473T77
oD73	or 46086000	1S1588TP-3
oD74	03117600	1S2473T77
oD75	or 46086000	1S1588TP-3
oD76	03117600	1S2473T77
oD77	or 46086000	1S1588TP-3
oD78	03117600	1S2473T77
oD79	or 46086000	1S1588TP-3
oD80	03117600	1S2473T77
oD81	or 46086000	1S1588TP-3
oD82	03117600	1S2473T77
oD83	or 46086000	1S1588TP-3
oD84	03117600	1S2473T77
oD85	or 46086000	1S1588TP-3
oD86	03117600	1S2473T77
oD87	or 46086000	1S1588TP-3
oD88	03117600	1S2473T77
oD89	or 46086000	1S1588TP-3
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oD92	03117600	1S2473T77
oD93	or 46086000	1S1588TP-3
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oD220	03117600	1S2473T77
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oD222	03117600	1S2473T77
oD223	or 46086000	1S1588TP-3
oD224	03117600	1S2473T77
oD225	or 46086000	1S1588TP-3
oD226	03117600	1S2473T77
oD227	or 46086000	1S1588TP-3
oD22		

3. OTHER PARTS

3-1. Front View



3-2. Top View



Parts List <Front View>

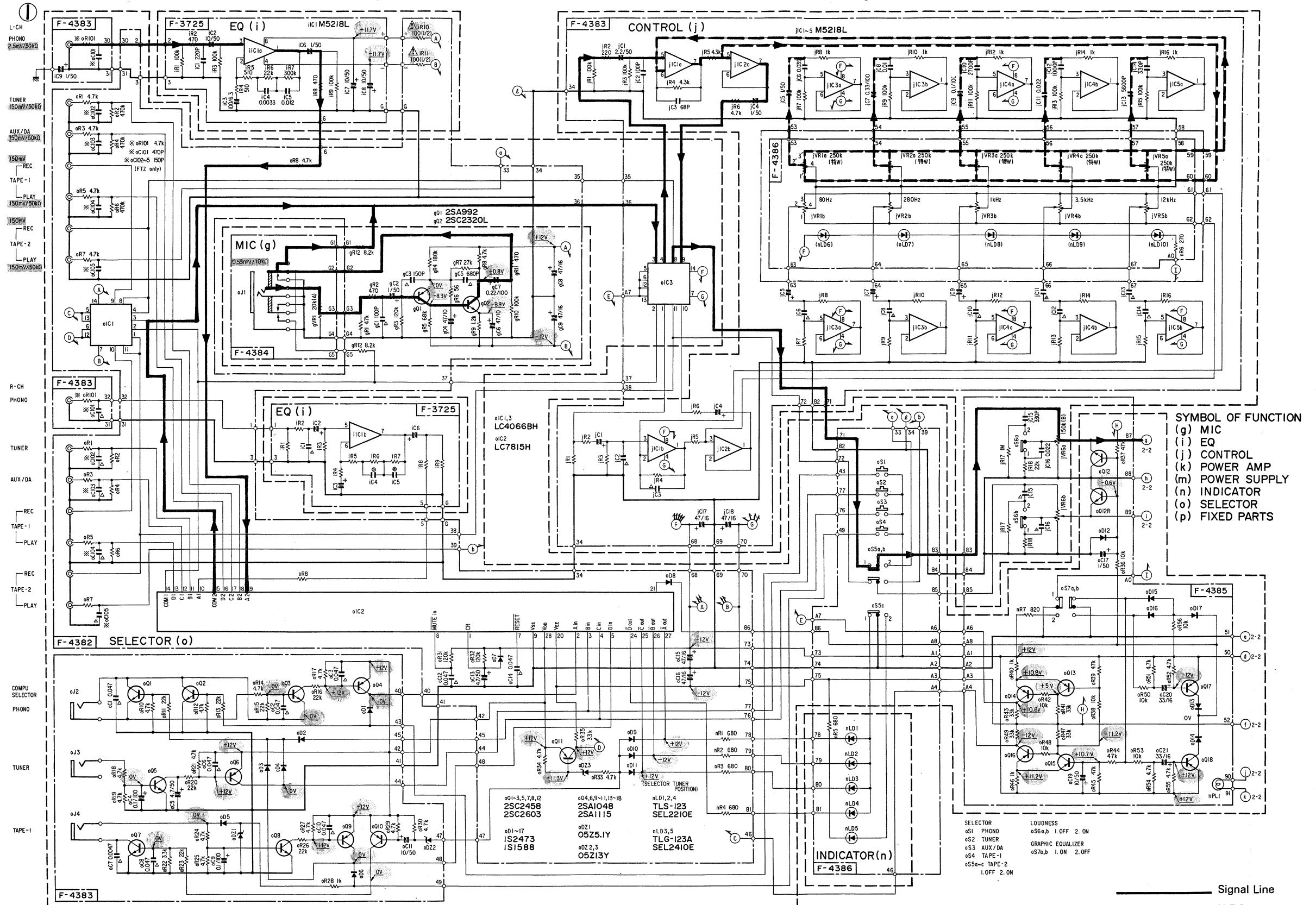
Parts No.	Stock No.	Description
1	47355700	Front Panel Ass'y (with Push Knob 1-1, PHONO.TUNER. AUX/DA-TAPE)
2	47380300	Slide Knob, GRAPHIC EQUALIZER
3	46834600	250kΩ×2 Slide V.R., GRAPHIC EQUALIZER
4	46396700	Push SW., PHONO.TUNER. AUX/DA-TAPE-1
5	47464900	Bonnet (XX, UL, CS)
6	47484800	Bonnet (EU, BS, AS)
7	47355500	Knob, MASTER VOLUME (Right)
8	47355400	Knob, MASTER VOLUME (Left)
9	46555900	150kΩ(B)×2 V.R., MASTER VOLUME
10	47157800	Push Knob, POWER
11	46364300	Push SW., POWER
12	47351500	Push Knob, LOUDNESS-EQUALIZER
13	46556400	Push SW., LOUDNESS-EQUALIZER
14	47318300	Push Knob, SPEAKERS
15	46361000	Push SW., SPEAKERS
16	24306200	Jack, PHONES
17	47351400	Push Knob, TAPE-2
18	46556300	Push SW., TAPE-2
or 46470200	46176900	L.E.D. TLS-123 (Red), GRAPHIC EQUALIZER
19	46838700	L.E.D. SEL2210S (Red), GRAPHIC EQUALIZER
20	47395500	Jack, MIC
21	46834700	20kΩ(A) V.R., MIC

Parts List <Top View>

Parts No.	Stock No.	Description
1	46363900	6P Input/Output Terminal Board, TUNER.AUX/DA.TAPE-1.TAPE-2
2	46547200	Mini Jack, COMPU SELECTOR
3	46438100	2P Input Terminal Board, PHONO
4	22301510	Ground Terminal
5	46364100	8P Output Terminal Board, SPEAKERS
6	07204700	Slide SW., Voltage Selector (Eu-BS-AS)
7	46365000	AC OUTLETS (XX-UL-CSA)
8	46161000	AC OUTLETS (EU)
9	46364800	AC OUTLETS (BS)
10	46580600	AC OUTLET (AS)
11	15014301	Power Transfomer (XX)
12	15014302	Power Transformer (UL-CSA)
13	15014305	Power Transformer (EU-BS-AS)
14	38005700	Power Supply Cord (XX-UL)
15	46407700	Power Supply Cord (CSA)
16	38004500	Power Supply Cord (EU)
17	38004300	Power Supply Cord (BS)
18	07204200	Power Supply Cord (AS)
19	47157300	Cord Cover
20	47174920	Side Panel (Right)
21	46201000	Fuse 315mA 250V (XX-UL-CSA)
22	07184200	Fuse 315mA 250V (EU-BS-AS)
23	07189100	Fuse 5.0A 250V <120V> (XX-UL-CSA)
24	07188700	Fuse 2.5A 250V <220/240V> (XX)
25	07185000	Fuse 2.0A 250V (EU-BS-AS)
26	47351200	Joint Shaft
27	47174800	Side Panel (Left)

A **B** **C** **D** **E** **F** **G** **H**

4. SCHEMATIC DIAGRAM 4-1. Pre Amp. Section



A

B

C

D

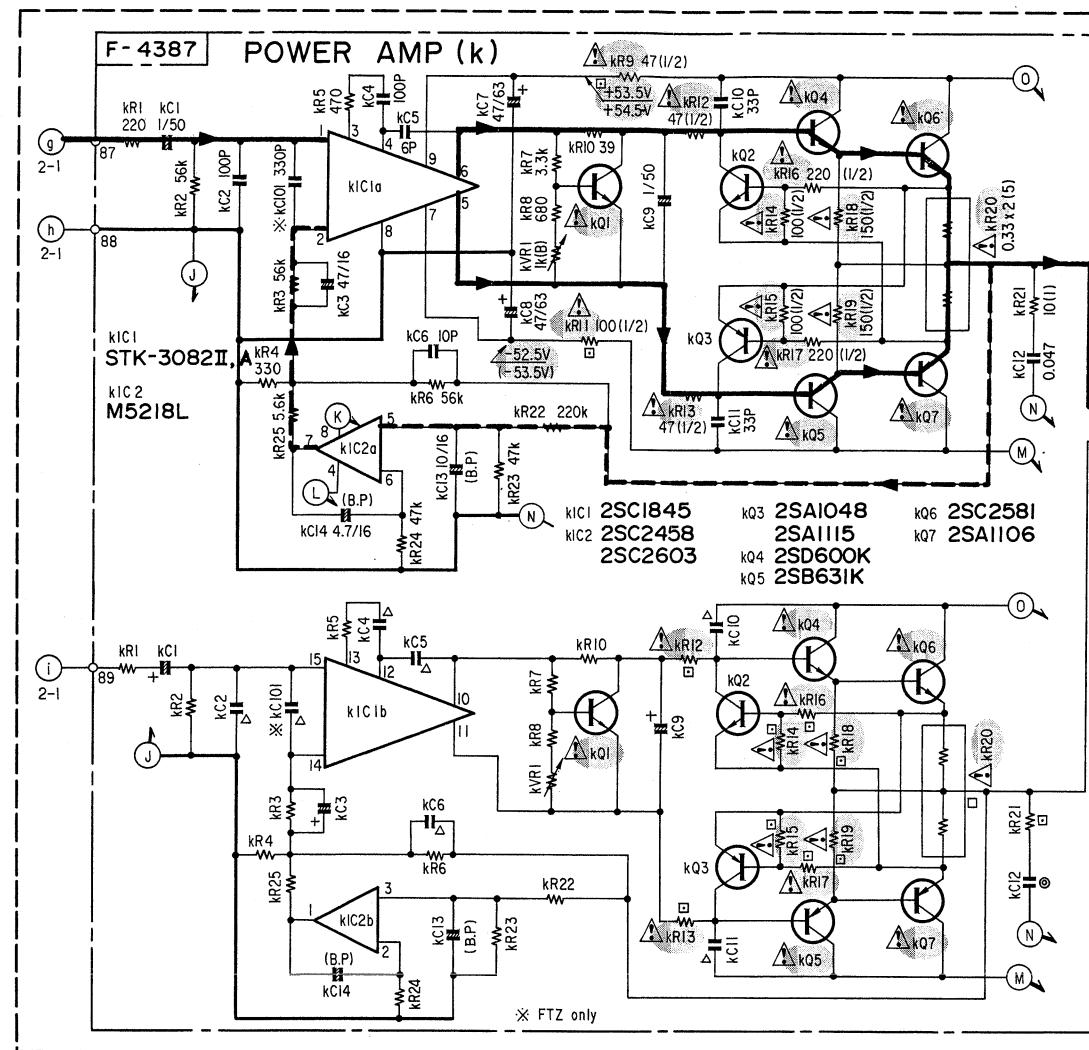
E

F

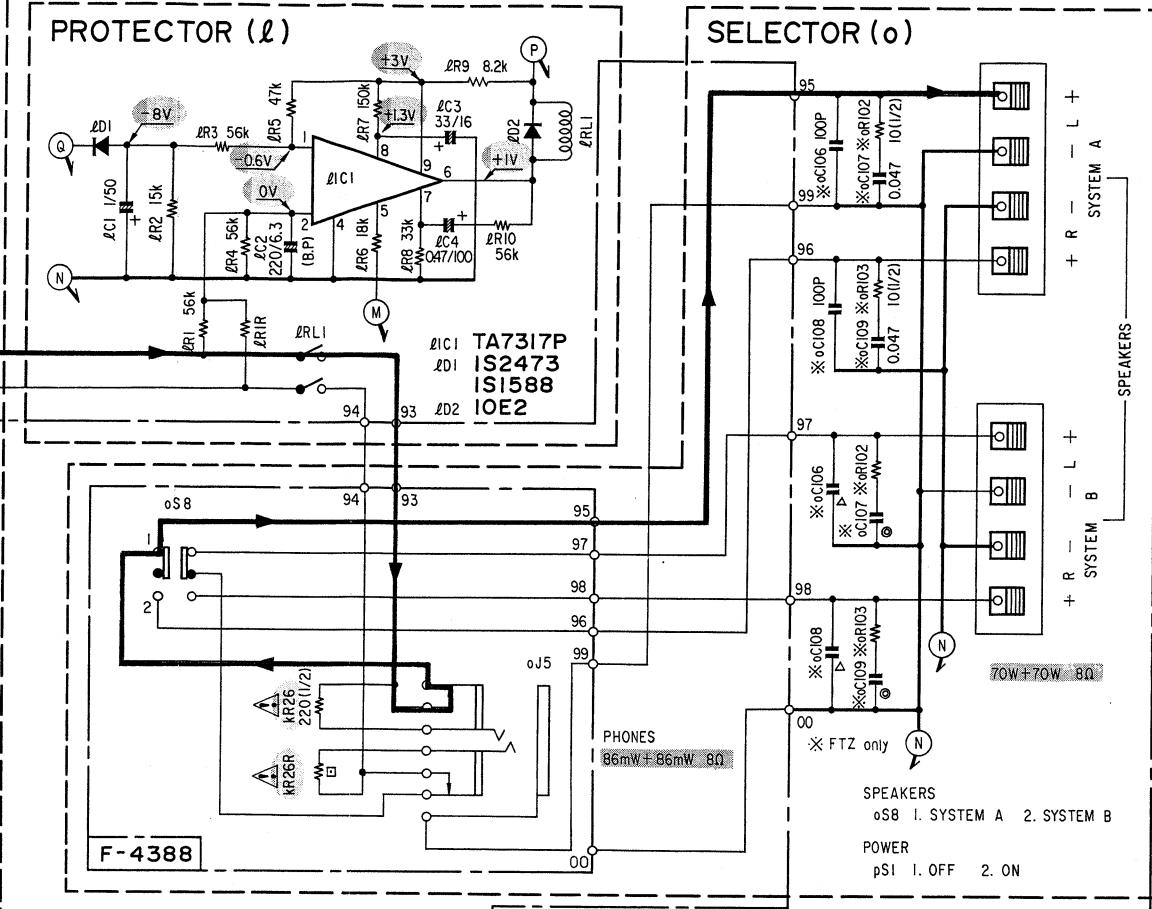
G

H

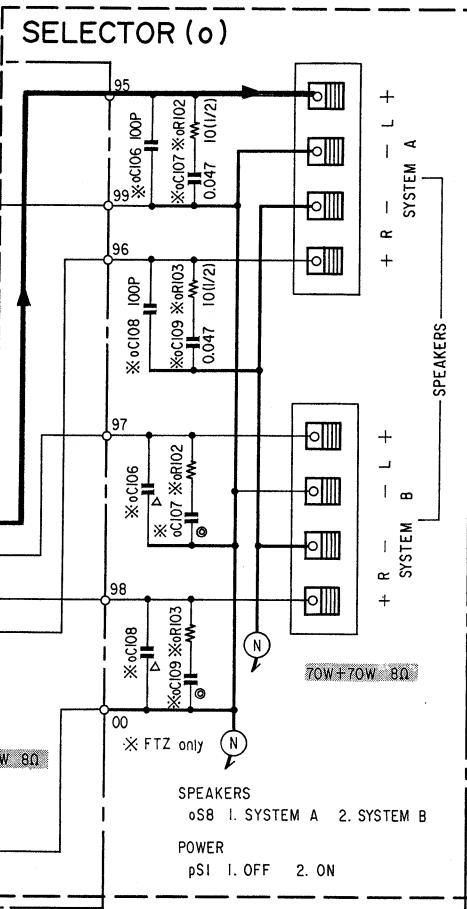
4-2. Power Amp. Section



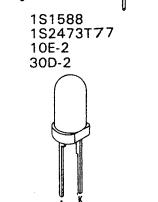
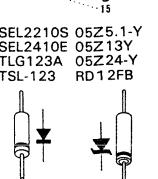
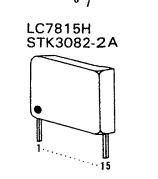
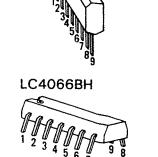
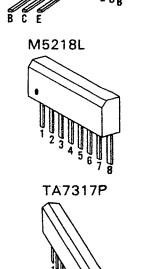
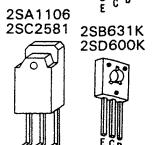
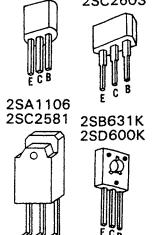
PROTECTOR (l)



SELECTOR (o)



2SA992
2SC1845
2SC2320
2SC2458
2SC2603



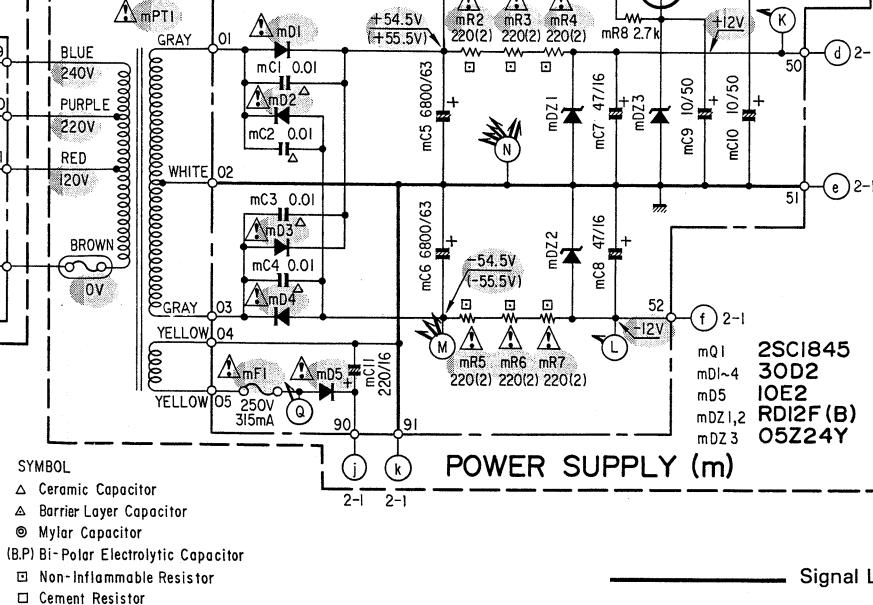
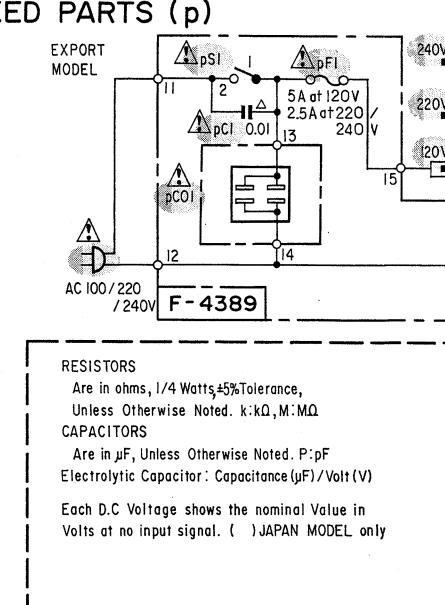
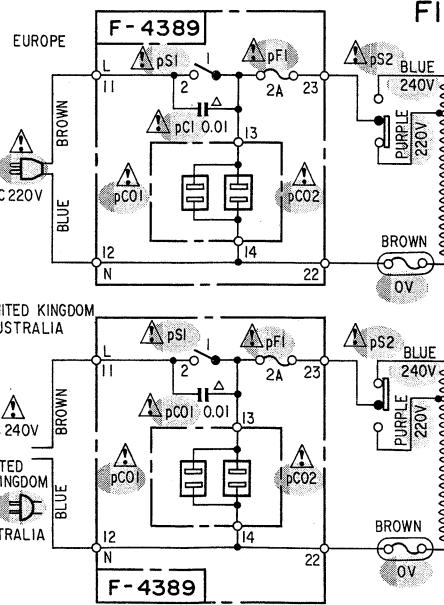
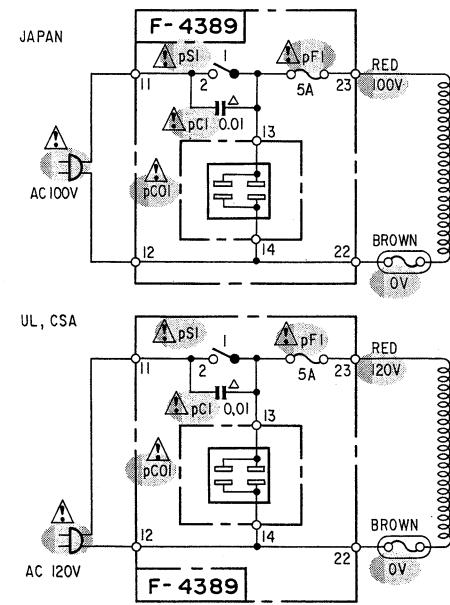
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2

3

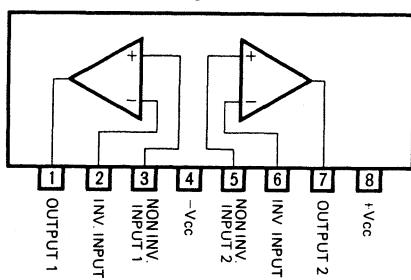
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5

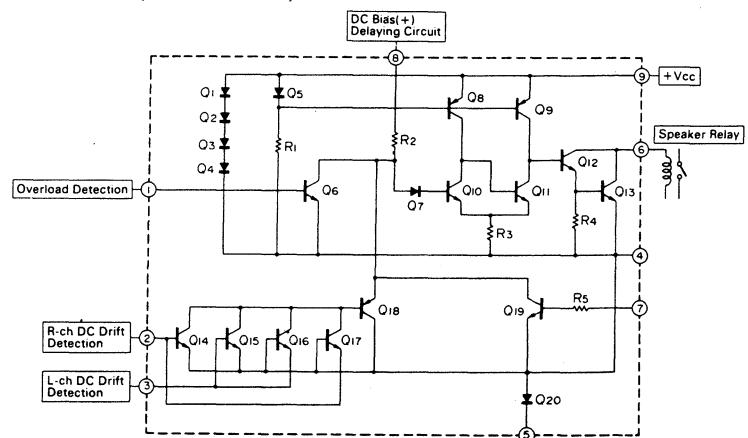


5. INTERIOR BLOCK DIAGRAM OF IC

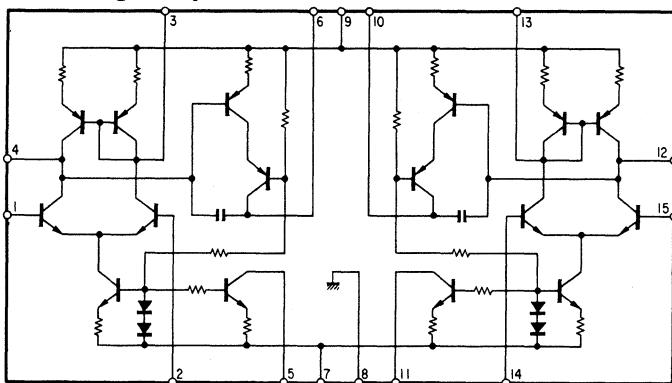
•M5218L (Audio PRE Amp. IC)



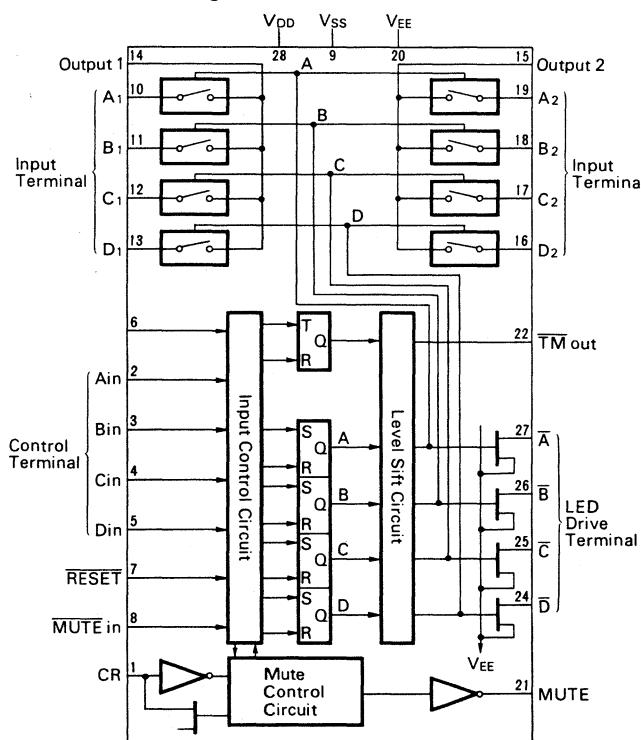
•TA7317P (Protector IC)



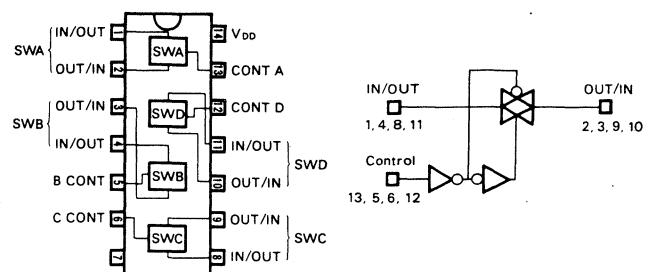
•STK3082-2A (Voltage Amplifier IC)



•LC7815H Analog Function Switch IC



•LC4066BH Quad Bilateral Switch IC



*LC7815H

Condition of control input terminals Port (Pin No.)				Connected input terminal to output 1 and 2 terminals	Connected terminal to LED indicator	
Ain (2)	Bin (3)	Cin (4)	Din (5)	PORT (Pin No.)	PORT (Pin No.)	PORT (Pin No.)
H	*	*	*	A1 (10)	A2 (19)	A (27)
L	H	*	*	B1 (11)	B2 (18)	B (28)
L	L	H	*	C1 (12)	C2 (17)	C (25)
L	L	L	H	D1 (13)	D2 (16)	D (24)

H: H level

L: L level

*: Don't care

6. BIAS CURRENT ADJUSTMENT (See Top View on Page 7)

Note:

1. Room Temperature $18^{\circ}\text{C} \sim 28^{\circ}\text{C}$
2. For adjustment, run the unit for more than 3 minutes after the power is switched on.

3. Before turning ON POWER switch, turn kVR1 on F-4387 fully counterclockwise.

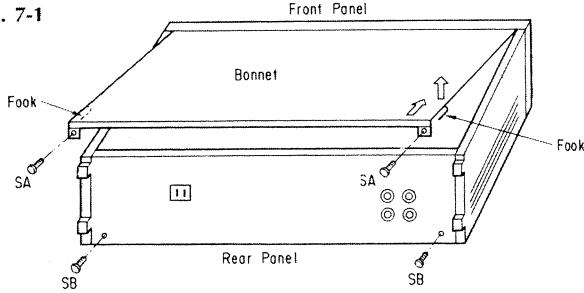
STEP	SUBJECT	MEASURE OUTPUT	ADJUST	ADJUST FOR	REMARKS
1.	L-CH	Connect DC volt meter between emitters of kQ6, kQ7 on F-4387	kVR1 (L-CH) F-4387	DC 3.3mV	This bias current adjustment converts current value into voltage by ohms law
2.	R-CH	Same as above	kVR1 (R-CH) F-4387	DC 3.3mV	

7. MAIN PARTS REPLACEMENT

A. Bonnet (See Fig. 7-1)

- 1) Remove two screws SA.
- 2) Push the rear side of the bonnet to remove the hooks and then remove bonnet.

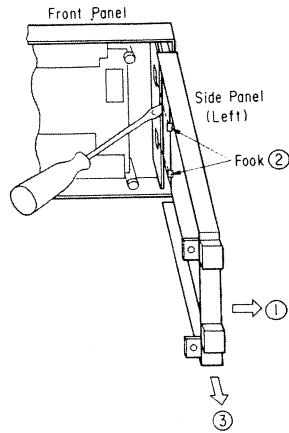
Fig. 7-1



B. Side Panel L(R) (See Fig. 7-1 & 7-2)

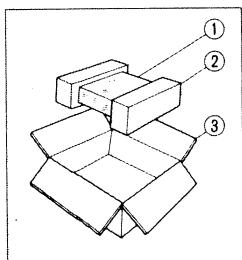
- 1) Remove the bonnet and two screws SB.
- 2) Shift the position of the side panel L(R) 1.5 cm in the arrow direction.
- 3) Remove the hooks ② of the side panel from front panel and then pull it to the arrow direction ③ to remove the side panel L(R) (Fig. 7-2).

Fig. 7-2



8. PACKING LIST

Parts No.	Stock No.	Description
1	09453300	Vinyl Cover
2	47187620	Styrofoam Packing
3	47355200	Carton Case



9. ACCESSORY LIST

Parts No.	Stock No.	Description
1	46797700	Operating Instruction



SANSUI ELECTRIC CO., LTD.:

SANSUI ELECTRONICS CORPORATION:

SANSUI ELECTRONICS (U.K.) LTD.:
SANSUI ELECTRONICS G.M.B.H.:14-1, Izumi 2-chome, Suginami-ku, Tokyo 168 Japan
PHONE: (03) 324-8891/TELEX: 232-2076 (International Division)

1250 Valley Brook Ave. Lyndhurst, N.J. 07071 U.S.A.

17150 South Margay Ave. Carson, California 90746 U.S.A.

3306 Kaopaka St. Honolulu, Hawaii 96819 U.S.A.

Unit 10A, Lyon Industrial Estate, Rockware Avenue, Greenford, Middx UB6, OAA, England

Pau Ehrich Strasse 8, 6074 Rödermark 2, West Germany

(SM1-112) Printed in Japan (930620M) <Stock No. 36484400>